

## DEVICE ENCLOSURES AND DEVICES WITH INTEGRATED BATTERY

### ABSTRACT OF THE DISCLOSURE

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An electrically powered device includes a shell, and a battery integrated with the shell. The electrically powered device also includes a trace, and a site adapted to receive an electrically powered component, wherein the battery, the trace and the electrically powered component form a portion of a circuit. The electrically shell may be a portion of  
10 an enclosure. The battery is formed within the shell and may be comprised of one or a plurality of deposited layers.

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